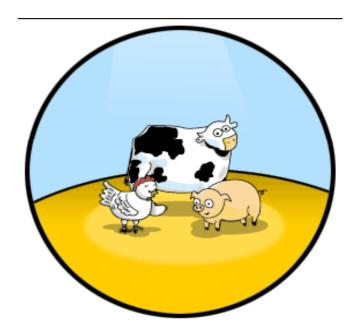
Small/Very Small Plant Guide

Applying for a State Grant of Inspection For Meat and Poultry Establishments



Missouri Department of Agriculture
Missouri Meat and Poultry Inspection Program

An Introduction from the Missouri Meat and Poultry Inspection Director

The Missouri Department of Agriculture (MDA)/Meat and Poultry Inspection Program (MMPIP) in cooperation with the United States Department of Agriculture (USDA), Food Safety and Inspection Service (FSIS), is responsible for inspecting meat and poultry products for safety, wholesomeness, and proper labeling. State inspection personnel are present at all times during inspected slaughter, and for at least part of each day in establishments that further process inspected meat and poultry products. The purpose of this fact sheet is to broaden your knowledge of the MMPIP inspection program and the requirements for applying for, and receiving, a State Grant of Inspection.

Meat inspection became law under the Federal Meat Inspection Act of 1906, which requires inspection of red meat products sold in interstate and foreign commerce. The Act established strict sanitation requirements for plants and calls for examination of all labels for truthfulness and accuracy. In 1968, the Poultry Products Inspection Act extended the same provisions to poultry inspection. With the adoption of the Federal Meat and Poultry Acts, (2 CSR 30-10.010) and by maintaining an "equal to" status with USDA/FSIS, MMPIP is allowed to inspect meat and poultry sold in intrastate commerce.

MMPIP inspection assures the consumer that meat and poultry products are clean, safe, and wholesome for human consumption at the time of purchase. This involves inspection of the live animal, carcass, internal organs, plant facilities, equipment, personnel, and transportation system.

In 1996, FSIS issued the Pathogen Reduction/Hazard Analysis Critical Control Point (HACCP) final rule. As the name implies, there are two components to the 1996 rule: the reduction of pathogens and the development and implementation of HACCP systems. Today, all state and federally inspected meat and poultry establishments are operating under a HACCP system and all new establishments must have a HACCP inspected meat, or poultry, system developed before receiving a grant of inspection. HACCP allows establishments to identify food safety hazards that are reasonably likely to occur in the process or type of product being produced, and establish points of control to prevent adulteration from occurring. MMPIP inspection personnel verify that an establishment has developed and is implementing the HACCP system as designed.

The HACCP final rule also requires the development and implementation of Sanitation Standard Operating Procedures (SSOPs). These programs are intended to prevent direct product contamination or adulteration, and focus on pre-operational and operational activities. Every establishment must develop, implement, and maintain effective SSOPs. FSIS has developed generic HACCP and SSOP plans to aid prospective applicants in developing these required components. The order form (attachment 5) is enclosed for your use or you may access this information from the FSIS internet website at: www.fsis.usda.gov

The inspection process starts with the live animal. Ante-mortem inspection involves a visual and physical evaluation of the live animal, prior to slaughter, to identify any conditions that may indicate disease or illness. Humane handling is also a primary concern. Strict guidelines are in place and are strongly enforced to prevent the mishandling of animals. MMPIP inspection personnel are responsible for conducting a thorough examination of all slaughtered animals. The Post mortem inspection allows inspection personnel to further evaluate the health of the carcass and tissues.

The inspection system continues throughout the entire processing segment of the industry, including both raw and fully cooked products. Inspection personnel are responsible for verifying that an establishment is maintaining sanitary conditions and following all food safety related procedures and labeling regulations.

Meat and poultry production is the most highly regulated food industry. FSIS is responsible for developing rules and regulations for the production of wholesome and safe foods. In cooperation with FSIS, MMPIP provides regulatory oversight at state inspected establishments during the day-to-day production of these products.

As you begin the process of applying for a State Grant of Inspection, MMPIP personnel located at the Missouri Department of Agriculture, in Jefferson City, Mo., and other locations within the state, are available to assist you with the application process and to answer any questions you might have concerning HACCP and SSOP regulatory requirements (see attached list for locations and phone numbers). Valuable information for small/very small plants can also be obtained at the USDA/FSIS website. http://www.fsis.usda.gov/Small_Very_Small_Plants/index.asp

The combination of regulatory oversight and the commitment and dedication of you as a plant operator allows consumers to purchase and prepare meat and poultry products with confidence in the safety of these products. Food safety begins with the establishment, follows with regulatory verification, and ends with the consumer. We look forward to assisting you with this process and working together to ensure a safe, meat and poultry products supply.

Enclosures

Missouri Department of Agriculture
Missouri Meat and Poultry Inspection Program \ Animal Health Division
1616 Missouri Blvd PO Box 630
Jefferson City, Mo. 65102
www.mda.mo.gov

Jefferson City, MO 65102

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Springfield, MO 65802

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Inspection and Compliance Staff

Located throughout Missouri Contact the Missouri Meat and Poultry Inspection Program

Phone: (573) 522-1242

GUIDELINES FOR OBTAINING A STATE GRANT OF INSPECTION FOR MEAT AND POULTRY ESTABLISHMENTS

INTRODUCTION

STEP 1	File an Application
	Facilities Must Meet Regulatory Performance Standards
STEP 3	Obtain Approved Labels
STEP 4	Obtain Approved Water Source Letter
STEP 5	Obtain Approved Sewage System Letter
STEP 6	Provide a Written Standard Operating Procedure for Sanitation (SSOP)
STEP 7	Provide a Written Hazard Analysis and HACCP Plan

GENERAL INFORMATION

Separation of Official Establishments
Inauguration of Inspection
Inspection Office
Hours of Operation
Designation of Days and Hours of Operation
Inspection Charges
Hours of Duty
Withdrawal of Inspection

ATTACHMENTS

- 1. Sample MO Form 350-1359, Application for State
 Inspection and MO Form 350-1347 Application for Label Approval and instructions
- 2. Additional Contacts for Assistance
- 3. Sample Letters for Approved Water and Sewage
- 4. Sample Sanitation Standard Operating Procedure (SSOP)
- 5. Food Safety Resources for Small and Very Small Plant Outreach

INTRODUCTION

These guidelines are intended to aid those who are contemplating applying for a State Grant of Inspection.

There are 7 basic steps required for obtaining State Meat and Poultry Inspection.

- 1. File an Application for Inspection
- 2. Facilities Must Meet Regulatory Performance Standards
- 3. Obtain Approved Labels and/or Brands
- 4. Obtain Approved Water Source Letter
- 5. Obtain Approved Sewage System Letter
- 6. Provide a Written Standard Operating Procedure for Sanitation
- 7. Provide a Written Hazard Analysis and HACCP Plan

Each of these steps is explained in the next few pages, providing general information to the applicant. In addition, links to the Federal Regulations are also provided, and are referenced throughout this document. You are encouraged to refer to the regulations as you review each step of the guidelines. If you require paper copies of the regulations, as referenced, contact the Missouri Meat and Poultry Inspection Program.

Upon receipt of your application and completion of all items the Director, or Designee, will conduct a review of the establishment.

STEP 1 File an Application

An example of the "Application for State Meat and Poultry Inspection" (MO Form 350-1359) and Instructions are included in Attachment 1. If you would like to submit an application, please contact the Missouri Meat and Poultry Inspection Program at (573) 522- 1242. Mail your completed application to the Missouri Meat and Poultry Inspection Program, Jefferson City, Mo.

In addition to completing the application, pay particular attention to item 10b. "Attach a Description of the Limits of the Establishment Premises that is to be under State Inspection." This can be a written description or a drawing. If a drawing, place a North compass heading on the drawing.

Special note of instruction:

- ♦ Complete all of the sections and numbered items. If an item is not applicable enter "N/A" or none. If blocks 21 and 22 are not applicable, you must write "None." N/A is not acceptable.
- ♦ Item 23 You must develop a written Sanitation Standard Operating Procedure (SSOP) for the Establishment. See Step 6 in this package "Standard Operating Procedures for Sanitation."

See - Application for State Meat and Poultry Inspection (MO Form 350-1359, dated 12/04)

STEP 2 Facilities Must Meet Regulatory Performance Standards

Establishments that conduct operations under a Grant of Inspection from MDA's Meat and Poultry Inspection Program must conduct operations under the Provisions of Part 416. These requirements include the following Regulations – 416.2(a) (b) (c) (d) (e) (f) (g) (h) and Regulation 416.3

Code of Federal Regulations (CFR) Part 416

http://www.access.gpo.gov/nara/cfr/waisidx_07/9cfr416_07.html

STEP 3 Obtain Approved Labels

After an application for inspection has been filed, an official plant number will be reserved upon request by the applicant. This number is used to identify all inspected and passed products prepared in the establishment. All carcasses from slaughtered animals must be ink-branded with the MO Inspection legend, which includes the plant number. All packaged meat products must have the MO Inspection legend, bearing the plants establishment number, printed on the label of the package. All labeling material must be MMPIP approved and on-hand before inspection will be granted.

See – Sample of MO Form 350-1347 and instructions

9 CFR Parts 316, 317, & 381.96 thru 381.144

http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr316 07.html http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr317 07.html http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr381 07.html

See - Attachment 1

STEP 4 Obtain Approved Water Source Letter

If the water entering an establishment is supplied by a Municipal water supply system (i.e. city, county, or other public water system) the letter is issued by the Municipality, or the State Public Health Service or its county office. If the water is from a private water supply (such as a private well), the letter must be issued by the State Public Health Service or the appropriate county office. The letter should identify the source, state that the source is approved, and that the water is potable and meets tests prescribed by the Environmental Protection Agency in its "Drinking Water Standards." In addition to the water approval letter, a current acceptable water laboratory sample report (water potability certification) must be on file before inspection is granted.

NOTE: If the water is supplied from private wells, the letter must state that the wells are on the premises of the establishment and are effectively protected from pollution.

See Attachment 3 – Sample Letter for Approved Municipal Water Supply

STEP 5 Obtain an Approved Sewage System Letter

State or Local health authorities can provide a letter stating that the plant's sewage system is acceptable. If State and Local authorities certify the water source, they may certify the sewage system in the same letter.

See Attachment 3– Sample Letter for Approved Sewage System

STEP 6 Provide a Written Standard Operating Procedure for Sanitation (Sanitation SOPs)

Written Standard Operating Procedures for Sanitation (Sanitation SOPs) tailored to your plant will need to be developed before granting State Inspection.

See – CFR Parts <u>304.3(a)</u>, <u>416.11</u>-<u>416.17</u>

http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr304 07.html http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr416 07.html

See Attachment 4– Sample Sanitation Standard Operating Procedure (SSOP)

STEP 7 Provide a Written Hazard Analysis and HACCP Plan

A hazard analysis is the process used to determine the food safety hazards reasonably likely to occur in the production process and identifies the preventive measures that the establishment can apply to control those hazards. Whenever a hazard analysis identifies that one or more food safety hazards are reasonably likely to occur, a written HACCP plan shall be developed.

Note: You may utilize an outside consultant who is not employed by the establishment Questions about the use of consultants may be answered by an MMPIP representative. Workshops are being conducted around the country and a self-study guide and video can be provided by USDA Outreach Program. Each State is also assigned a HACCP Coordinator to assist plants with the development of HACCP Programs.

The University of Nebraska coordinates registration for HACCP courses offered by the University of Nebraska, Kansas State University, South Dakota State University and the University of Missouri. Access the website below for current course dates and locations.

http://animalscience.unl.edu/haccp/

See – CFR Parts 304.3(b) and (c) and 417

http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr304 07.html http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr417 07.html

See Attachment 2 – Additional Contacts for Assistance

Grant of Inspection Package for Small/Very Small Plants

GENERAL INFORMATION

Separation of Official Establishments

Each official establishment shall be separate and distinct from any unofficial establishment. Inspection will not be granted in any building in which any part of it is used as living quarters, unless the part for which inspection is requested is separated from such quarters by floors, walls, and ceilings of solid concrete, brick, wood, or similar material, and the floors, walls, and ceilings are without openings that communicate directly or indirectly with any part of a building used as living quarters.

See – CFR Parts <u>305.1</u>, <u>305.2</u> and <u>381.26</u>.

http://www.access.gpo.gov/nara/cfr/waisidx_07/9cfr305_07.html

http://edocket.access.gpo.gov/cfr 2007/janqtr/9cfr381.26.htm

Inauguration of Inspection

Prior to the inauguration of inspection, an examination of the establishment and premises will be made by inspection personnel.

See – CFR Parts 305.4 and 381.27

http://edocket.access.gpo.gov/cfr 2007/janqtr/9cfr305.4.htm

http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr381.27.htm

Inspection Office

Office space shall be provided by official establishments, rent free, for use by the inspector and other MMPIP employees assigned to the establishment. The space set aside for this purpose shall meet with approval of the Director, or designee. This space should be suitable for the storage of program supplies. At the discretion of the Director, or designee, inspection employees may share office space with the establishment, provided that MMPIP employees can complete their assignments in that area without obstruction.

See – CFR Parts <u>307.1</u>, <u>307.2</u>, <u>307.3</u>, <u>381.27</u> and <u>381.36(a)</u>

http://www.access.gpo.gov/nara/cfr/waisidx 07/9cfr307 07.html

http://edocket.access.gpo.gov/cfr 2007/janqtr/9cfr381.27.htm

http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr381.36.htm

Hours of Operation

The operator of the official establishment shall inform the inspector in charge (IIC) when work in each department has been concluded for the day, and provide the IIC with the day and hour when work will be resumed by the establishment. Whenever any product is to be overhauled or otherwise handled during unusual hours, the establishment operator shall notify the IIC a reasonable time in advance of the day and hour when such work will begin and such product shall not be handled prior to that time. No department, in which operations are being conducted, that requires inspection, will be operated except under the supervision of an MMPIP employee. Prior to the initial start of operations, you will be asked to provide a written schedule of the establishment's your hours of operation. An MMPIP official will contact you for that information.

See – CFR Parts <u>307.4</u> and <u>381.37</u>

http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr307.4.htm http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr381.37.htm

Inspection Charges

Inspection service is provided free of charge for the first 8 hours per shift, Monday through Friday. Any work conducted over 8 hour shift, or any time past the initial 5 consecutive day period, will be charged to the plant at the prevailing hourly overtime rate. If the operator of the establishment requests inspection during odd hours, a minimum of 2 hours will be charged to the plant at the above rate. This rate is also charged if the plant works on any State or Federal holiday. Federal holidays are the first day of January, the third Monday of January, the third Monday of February, the last Monday of May, the fourth day of July, the first Monday of September, the second Monday of October, the eleventh day of November, the fourth Thursday of November, the twenty-fifth day of December and any other day designated as a holiday by Federal statute or Executive Order. When any of the above listed holidays fall on a weekday, that day becomes a holiday. When a holiday falls on a Saturday, the preceding work day (Friday) becomes a holiday. When a holiday falls on a Sunday, the next work day (Monday) becomes a holiday. State holiday schedules may differ somewhat from Federal holidays. *Contact MMPIP for current overtime rates*.

See – CFR Parts <u>307.5</u>, <u>307.6</u>, <u>381.38</u> and <u>381.39</u>

http://www.access.gpo.gov/nara/cfr/waisidx_07/9cfr307_07.html http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr381.38.htm http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr381.39.htm Grant of Inspection Package for Small/Very Small Plants

Hours of Duty

The maximum time a slaughter inspector may be assigned daily to a post mortem inspection position is 6 hours

per day, and the inspector shall not work more than a total of 8 hours per day. The 6 hour post mortem time,

does not include time spent before and after slaughter operations, conducting ante-mortem, sanitation, and offal

inspection; supervising disposal of condemned material, and preparing reports. Processing assignments shall not

be more than 8 hours per day. Time used for meals is not included in counting the above hours. Lunch periods

shall not be less than 30 minutes nor more than one hour. Lunch periods shall begin between the fourth and fifth

hour of duty.

See – CFR Parts <u>307.4</u> and <u>381.37</u>

http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr307.4.htm

http://edocket.access.gpo.gov/cfr_2007/janqtr/9cfr381.37.htm

Withdrawal of Inspection

Inspection may be withdrawn from an establishment where the sanitary conditions are such that its products are

rendered adulterated, or for failure of the operator to destroy condemned products as required by the Act and

regulations.

The assignment of inspectors may be temporarily suspended, in whole or in part, to the extent it is determined

necessary to avoid impairment of the effective conduct of the program when the operator of any official

establishment or any subsidiary therein, or any officer, employee, or agent of any such operator, or agency,

threatens to forcibly assault or forcibly assaults, intimidates, or interferes with any MMPIP employee in, or on

account of, the performance of his/her official duties.

The inspector in charge can withhold inspection (conditional withdrawal or suspension) and notify the

establishment.

See - Directive 5220.1

http://www.fsis.usda.gov/Regulations & Policies/5000 Series-Program Services/index.asp

"Equal Opportunity Provider"

STATE OF MISSOURI
DEPARTMENT OF AGRICULTURE
MEAT AND POULTRY INSPECTION PROGRAM
APPLICATION FOR STATE MEAT AND

Attachment 1

Collection of this form is voluntary, it is needed before state inspection of meat and poultry is granted. It is used to determine whether the applicant should be issued a grant of inspection. (9 CFR 304.1 and 9 CFR 381.16)

APPLICATION FOR STATE MEAT AND POULTRY INSPECTION inspection. (9 CFR 304.1 and 9 CFR

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STATE OF MISSOURI DEPARTMENT OF AGRICULTURE MEAT AND POULTRY INSPECTION PROGRAM

APPLICATION FO	OR STATE ME	AT AND P	OULTRY INSP	PECTION			
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AGREEMENT AND CERTIFICATION: If Act (21 U.S.C. 601 et seq.), the Regulative Products Inspection Act (21 U.S.C. 451 et made herein are true to the best of my kewarning: Persons willfully making false both as prescribed by Title 18 U.S. Code This is an Equal Opportunity Program or disability, write immediately to the state of the	ons Governing the I et seq.), and the Pol nowledge and belie e, fictitious, or fraud 1001. It If you believe you	Meat Inspection ultry Products if. dulent statement u have been d	n of the Missouri De Inspection Regulation ints or entries are su discriminated again	partment of Agriculture (\$ ons (9 CFR 381 et seq.), bject to \$10,000 fine or instance, colors.	9 CFR Part 301 or both. I CERTI imprisoned not no or, religion, sex	et seq.), or t IFY that all s	the Poultry statements re years or
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MONTH OF BIRECTOR OF MIMPIP					32. DATE		
2 250 1200 (12 04)							

DIRECTIONS FOR COMPLETION OF MO 350-1359 (12-04)

Complete all sections. If a section is not applicable, enter "N/A" or "none". If additional space is needed for any item, attach a sheet and number the item.

- 1. Date of Application: Shall be the date on which the form is executed.
- 2. Type of Application: Check applicable block.
- 3. Type of Inspection Required: Check applicable block.
- 4. Exempted Activities: There are several possible entries:
 - a. Custom Slaughter (CS)
 - b. Custom Processing (CP)
 - c. Retail Exempt (includes restaurants) (RE)
 - d. Kosher (KO)
 - e. Islamic (IS)
 - f. Buddhist (BU)
 - g. Confucianist (CO)

An applicant can show one or any combination of the seven, if necessary.

- 5. Form of Organization: Check applicable block.
- State Where Incorporated: Self-explanatory.
- 7. Date Incorporated: Show month and year.
- 8. Name and Address of Applicant: Show official firm name and address.
- 9. Area Code and Telephone Number: Self-explanatory.
- 10a. Location of Plant and Mailing Address if Different from Item 8: If the mailing address of item 8 is a P.O. Box number, show location of the plant by street, number, miles from town or highway, etc.
- 10b. Attach a Description of the Limits of the Establishment Premises that is Requested to be Under State Inspection: Self-Explanatory.
- 11. Area Code and Telephone Number: Show plant's actual telephone number(s).
- 12. Name and Establishment Number(s) of Other Establishments Located in the Same Facility: Name of person(s) or firm name(s) and establishment number(s) which prepare products within the same facilities of the applicant identified on item 8.
- 13. Other Names Under Which Business will be Conducted: This refers to subsidiaries doing business under a different name than the applicant requesting inspection.

DIRECTIONS FOR COMPLETION OF MO 350-1360 (12-04) - CONTINUED

- *14. Day/Year Plant Will Operate: Self-explanatory.
- *15. Hours/Week Plant Will Operate: Self-explanatory.
- *16. Hours/Day Plant Will Operate: Self-explanatory.
- *17. Month and Year Plant will be Ready to Operate Under Inspection Program: Self-explanatory.
- * There can be overlapping exempt and non-exempt reporting, e.g., an applicant may have in section 16, 8 hours exempt and 8 hours non-exempt. This does not necessarily mean the plant is scheduled to work 16 hours.
- 18. Animals Slaughtered: Check applicable block(s).
- Prepared or Processed When Inspection is Inaugurated: Check applicable block(s) for Meat, Poultry, or Both under type of project. If the "Both" block is checked, indicate whether the activity is for "M", "P", or "B" for entries A through M.
- 20. List of Responsible Persons: Shall include person signing the application, owners, officers, directors, managers, or others in an <u>executive</u> capacity. Be sure to show name, title, social security number, date and place of birth, home address and check in the space provided concerning holding of stock.
- 21. Person(s) Convicted of a Felony: Self-explanatory, if none, write none.
- 22. Convictions Against the Applicants: Self-explanatory.
- 23. Sanitation Standard Operating Procedures have been developed: Check applicable block.
- Privacy Act Notice: Check appropriate block.
- 25. Person Signing Application: Applicant's name should be typed or printed.
- Signature: Applicant needs to sign in ink.
- 27. Title: Title of applicant whose name appears in Block 25 and 26.
- 28 through 32: To be completed by MDA.

PRIVACY ACT NOTICE

The Privacy Act of 1974 (5 U.S.C. 552a) requires that certain information be given to you when you are requested to furnish personal information to a Government Agency. The required information is provided in this notice. The Act does not apply, however, to business information about your firm.

Authority for Requesting Information

Authority for requesting both personal and business information is contained in the Federal Meat Inspection Act (21 U.S.C. 451 et seq.), and the Poultry Products Inspection Act (21 U.S.C. 451 et seq.). Under these Acts, the Secretary of Agriculture is authorized to determine the fitness of applicants for or recipients of inspection service to engage in business requiring inspection. Your disclosure of personal information to aid in this determination is mandatory. The Acts also require full and complete disclosure of records and information showing the transactions of your business.

Purposes for Which the Information Will Be Used

This information is being requested to establish and record your identity as a responsible official of the business and to determine your fitness to receive a grant of inspection.

Routine Uses Which May Be Made of the Information

In appropriate situations, a report containing the information you furnish may be referred to other Federal, State, local, or foreign agencies charged with law enforcement or the investigation or prosecution of law violations.

Effects of Failure to Furnish Information

Failure to provide requested information may delay or interfere with your receiving inspection service and may result in civil penalties of \$100 per day against you or your business, as prescribed by 15 U.S.C. 50. In addition, persons making false, fictitious, or fraudulent statements or entries are subject to a \$10,000 fine or imprisonment for not more than 5 years or both, as prescribed by 18 U.S.C. 1001.

This information is required to complete block #24 of MO Form 350-1359.

	1.	
APPROVAL OF LABELS, MARKING OR DEVICE	MISSOURI MEAT AND POULTRY INSPECTION PROGRAM	MISSOURI DEPARTMENT OF AGRICULTURE

Attachment 1

EQUAL OPPORTUNITY PROVIDER	EL (ATTACH TO SEPARATE SHEET OF PAPER).	MO 350-1347 (6-08) APPLICATION NUST INCLUDE A SAMPLE OF LABEL (ATTACH TO SEPARATE SHEET OF PAPER)
LABELS OR DEVICE (FOR MIMPIP USE ONLY)	10. CONDITIONS APPLYING TO USE OF LAB	
DATE	9. SIGNATURE OF APPLICANT OR AGENT	8. NAME AND ADDRESS OF FIRM (BELOW AND BETWEEN DOTS)
		TOTAL (Percent must total 100%)
1000 · 1	-	
		^ .
		\ \ -
		. 4,
		4
		' 冷
7. PROCESSING PROCEDURES (Approval of the sketch does not convey approval of the processing procedures)	□ PCT □ WEIGHT (No Fractions) (Approval of t	6. PRODUCT FORMULA
5b. TOTAL AVAILABLE LABELING SPACE FOR ENTIRE PACKAGE (SQUARE INCHES)		☐ EXTENSION OF TEMPORARY ☐ NO Number of labels on hand: ☐ FINAL Number of days requested:
		☐ SKETCH ☐ YES ➤ Date of approval:
5a. AREA OF PRINCIPAL DISPLAY PANEL (SQUARE INCHES)		4a. TYPE OF APPROVAL REQUESTED 4b. WAS THE LABEL PREVIOUSLY APPROVED
3b. HACCP PROCESS CATEGORY	3b. F	3a. NAME OF PRODUCT
2. ESTABLISHMENT NUMBER	2. ES	1. APPLICANT OR AGENT NAME, ADDRESS, TELEPHONE NO.
	edom of Information Act.	Information provided in items 6, 7, and 8 is exempt from mandatory disclosure under the Freedom of Information Act. APPLICANT: See reverse for instructions.
PAGE		APPROVAL OF LABELS, MARKING OR DEVICE

Attachment 2

Missouri HACCP Coordinators

Harold Treese (Contact)
Director, MO State Meat
Inspection Program
MO Dept. of Agriculture
1616 Missouri Blvd.
Jefferson City, MO 65102
Phone: (573) 751-3377

Phone: (573) 751-3377 Fax: (573) 751-6919

Harold.Treese@mda.mo.gov

Beth Ewers (Coordinator)
Enforcement Investigation Analysis Officer
Missouri Meat and Poultry Inspection Program
Missouri Department of Agriculture
1616 Missouri Blvd.
Jefferson City, MO 65102

Phone: (573) 522-1242 or (573) 690-1733

Fax: (573) 751-6919

Beth.Ewers@mda.mo.gov

Dr. Andrew D. Clarke (Coordinator)
Associate Professor
256 Stringer Wing of Eckles Hall
Dept. of Food Science and Human Nutrition
University of Missouri
Columbia, MO 65211
Phone: (573) 882-2610
clarkea@missouri.edu

Trade Organizations

American Association of Meat Processors

http://www.aamp.com/

Missouri Association of Meat Processors

www.missourimeatprocessors.com

Additional FSIS Contacts for Assistance

Interactive Knowledge Exchange (IKE)

http://www.fsis.usda.gov/FSIS Employees/IKE/index.asp

Small Business Regulatory Enforcement Fairness Act (SBREFA)

http://www.sba.gov/advo/laws/sbrefa.html

FSIS Web Pages

FSIS Home Page

http://ww.fsis.usda.gov

FSIS Code of Federal Regulations

http://www.gpoaccess.gov/cfr/index.html

FSIS Directive 5000.1 – Verifying an Establishment's Food Safety

System – Revision 1 (95 pp)

http://www.fsis.usda.gov/regulations_&_policies/5000_Series-Program_Services/index.asp

HACCP Contacts and Coordinators

http://www.fsis.usda.gov/contact_us_/state_haccp_contacts_& coordinators/index.asp

Small and Very Small Plants Page

 $\underline{http://www.fsis.usda.gov/Small_Very_Small_Plants/index.asp}$

Business and Partners Page

http://www.fsis.usda/gov/business/index.asp

Labeling and Consumer Protection Staff (LARC)

http://www.fsis.usda.gov/About_FSIS/labeling_&_consumer_protection/index.asp

Sign up for the FSIS e-mail alert service for up-to-date information at

http://www.fsis.usda.gov/news_&_events/email_subscription/index.asp

Guidance for Determining Whether a Poultry Slaughter or Processing Operation is Exempt from Inspection Requirements of the Poultry Products Inspection Act

http://www.fsis.usda.gov/Regulations_&_Policies/Compliance_Guides_Index/index.asp#Inspection

Attachment 3

SAMPLE LETTER FOR APPROVED MUNICIPAL WATER SUPPLY

To: Inspector in Charge XYZ Meat Packers, Inc. 1001 Main Street Florence, Mississippi 39073

Dear Sir:

I certify that XYZ Meat Packers, Inc., located at 1001 Main Street, Florence, Mississippi, is supplied water from the City of Florence Municipal Water Co., which is approved by the Mississippi State Public Health Service. This water is potable, and meets tests prescribed by the Environmental Protection Agency in its "Drinking Water Standards". Attached please find a current water potability certification and laboratory sample report from the Mississippi State Public Health Service Laboratory, Jackson, Mississippi.

Sincerely,

Mr. A. B. Clean Mr. A. B. Clean State Sanitarian

SAMPLE LETTER FOR APPROVED SEWAGE SYSTEM

To: Inspector in Charge XYZ Meat Packers, Inc. 1001 Main Street Florence, Mississippi 39073

Dear Sir:

I certify that XYZ Meat Packers, Inc., located at 1001 Main Street, Florence, Mississippi, is connected to the City of Florence Municipal Sewage System. I have inspected the plant disposal system and have found them to be acceptable to this department.

Sincerely,

Mr. A. B. Clean Mr. A. B. Clean State Sanitarian

Attachment 4

SAMPLE - SANITATION STANDARD OPERATING PROCEDURE (SSOP)

XYZ Meat Packers, Inc. is a red meat processing establishment. This plant receives beef and pork for further processing. This plant cuts and grinds product and also packages it.

MANAGEMENT STRUCTURE

Owner – Plant Manager – Team Captains –

The Team Captains are responsible for implementing and daily monitoring of Sanitation SOP and recording the findings and any corrective actions. The Team Captains are responsible for training and assigning specific duties to other employees and monitoring their performance within the Sanitation SOP. All records, data, checklists, and other information pertaining to the Sanitation SOP will be maintained on file and made available to inspection personnel.

- I. Preoperational Sanitation Equipment and Facility Cleaning Objective
 - A. All equipment will be disassembled, cleaned, and sanitized before starting production.
 - 1. Establishment sanitary procedure for cleaning and sanitizing equipment.
 - a. All equipment will have product debris removed.
 - b. Equipment will be rinsed with water to remove remaining debris.
 - c. An approved cleaner will be applied to equipment and properly cleaned.
 - d. Equipment will be sanitized with approved sanitizer and rinsed with potable water.
 - e. The equipment is reassembled.
 - 2. Implementing, Monitoring and Recordkeeping Team Captains perform daily organoleptic sanitation inspection after preoperational equipment cleaning and sanitizing. The results will be recorded on a Preoperational sanitation form. If found to be acceptable, the appropriate line will be checked. If corrective actions are needed, such actions will be documented.
 - 3. Corrective Actions. The Team Captains determines that the equipment on hand does not pass organoleptic examination, the cleaning procedure and inspections are repeated. The Team Captains monitor the cleaning of the equipment on hand and retrains employees if necessary. Corrective actions are recorded on Pre-Operational sanitation forms.
 - B. Cleaning of Facilities including floors, walls, and ceilings.
 - 1. Cleaning procedures:
 - a. Debris is swept up and discarded.
 - b. Facilities are rinsed with potable water.
 - c. Facilities are cleaned with approved cleaner.
 - d. Facilities are rinsed with potable water.
 - 2. Cleaning of floors and walls are done at the end of each production day. Ceilings are cleaned as needed.
 - 3. Establishment monitoring. The Team Captain performs daily organoleptic inspection before operation begins. Results are recorded on a preoperational sanitation form.
 - 4. Corrective action When the Team Captain finds that the facilities do not pass organoleptic inspection, the cleaning procedures and inspections are repeated. The Team Captain inspects the cleaning of the facilities and retrains employees as needed. Corrective action to prevent direct product contamination or adulteration are Recorded on Pre-operational sanitation forms.

II. OPERATIONAL SANITATION—EQUIPMENT AND FACILITY CLEANING OBJECTIVE

- A. Processing is performed under sanitary conditions to prevent direct and cross contamination of the product.
 - 1. Sanitary procedures for processing.
 - a. Employees clean and sanitize hands, gloves, knives, other hand tools, cutting boards, etc., as necessary during processing to prevent contamination of products.
 - b. All equipment tables and other product contact surfaces are cleaned and sanitized throughout the day as needed.
 - c. Outer garments such as aprons and gloves are hung in designed areas when employees leave processing area. Outer garments are maintained in a clean and sanitary manner and are changed at least daily and more often if necessary.
 - 2. Monitoring and Recordkeeping. The Team Captains are responsible for ensuring that employees' hygiene practices, sanitary handling procedures and cleaning procedures are maintained. The Team Captain monitors the sanitation procedures during the day. Results are recorded on an Operational Sanitation Form daily.
 - 3. Corrective Action. The Team Captain identifies sanitation problems and stops production if necessary and notifies processing employees to take appropriate action to correct sanitation problems. If necessary, processing employees are retrained and corrective actions are recorded on Operational Sanitation form.

Please send the requested

items

free

of charge

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Attachment 5

NAME COMPANY ADDRESS STATE STATE E-MAIL PHONE NUMBER FAX order to 202-890-8519 or mail order form to: USDA Food Safety and Inspection Service, Aero space Bidg., 3rd Floor, Room 405, 14th and Independence Ave. S.W., Washington, DC 20250.



HACCP Outreach

HACCP Contacts and Coordinators

The Food Safety and Inspection Service (FSIS) of the United States Department of Agriculture has a network of HACCP

contacts and coordinators in all 50 states, Washington, D.C., Puerto Rico and the Virgin Islands.

The contacts and coordinators work together to combine resources and make information available to all State and Federal plants. The contact/coordinator list is available on FSIS' Web site: www.fsis.usda.gov

HACCP Training Programs and Resources Database

FSIS and the Food and Drug Administration (FDA) created the HACCP Training Programs and Resources Database to support the educational information needs of industry and food service professionals implementing HACCP programs.

The Web site for the database is: www.nal.usda.gov/foodborne/haccp/index.shtml

The Web site also links to other Internet sources of HACCP information, such as Generic HACCP Models, regulations and training information.



For More Information

Small and Very Small Plant Outreach USDA/FSIS

Aerospace Bldg., 3rd Floor, Room 405 14th and Independence Avenue S.W. Washington, DC 20250 202-690-6520

To obtain free copies of the models or materials, write to the above address or FAX requests to 202-690-6519.

HACCP models and most materials are available on FSIS' Web site: www.fsis.usda.gov.

askFSIS for an inspection-related question Web site: http://askfsis.custhelp.com

Additional Resources

Policy Development Division (formerly Technical Service Center) 1-800-233-3935

USDA Meat and Poultry Hotline 1-888-MPHotline (1-888-674-6854)

USDA/FDA Food Safety Information Center National Agricultural Library/USDA 301-504-5840 FAX: 301-504-7680

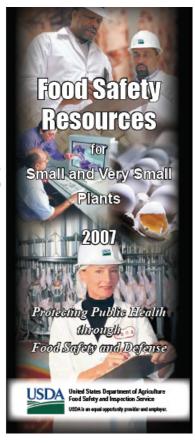
Email: foodsafety@nal.usda.gov Web site: http://foodsafety.nal.usda.gov

USDA Agricultural Research Service For a Pathogen Modeling Program on its Web site: www.ars.usda.gow/naa/erro/mfs International Meat and Poultry HACCP Alliance 979-862-3643

Web site: www.haccpalliance.org

Small Business Administration (SBA) Office of the National Ombudsman Answer Desk: 1-800-U-ASK-SBA (1-800-827-5722)

Web site: www.sba.gov/aboutsba/sbaprograms/ ombudsman/index.html





Food Safety Information for Small and Very Small Plants

Generic HACCP Models and Guidebooks

- HACCP-1: Guidebook for the Preparation of HACCP Plans [S]
- HACCP-3: Generic HACCP Model for Raw, Ground Meet and Poultry Products [S] HACCP-4: Generic HACCP Model for Raw, Not Ground Meet and Poultry Products [S] HACCP-5: Generic HACCP Model for Poultry
- HACCP-6: Generic HACCP Model for Mechanically Separated (Species) Mechanically Deboned Poultry [S]
- HACCP-7: Genetic HACCP Model for Thermally Processed, Commercially Sterile Meat and Poultry Products [S]
- Meat and Poultry Products [S] HACCP-8: Generic HACCP Model for Irradiation.
- HACCP-9: Generic HACCP Model for Meat and Poultry Products with Secondary Inhibitors, Not Shelf-Stable [S]
- HACCP-10: Generic HACCP Model for Heat-Treated, Shelf-Stable Meet and Poultry Products [S]
- HACCP-11: Generic HACCP Model for Not Shelf-Stable, Heat-Treated, Not Fully Cooked Meat and Poultry Products [S] HACCP-12: Generic HACCP Model for Fully
- HACCP-12: Generic HACCP Model for Full Cooked, Not Shelf-Stable Meat and Poultry Products [S]
- HACCP-13: Generic HACCP Model for Beef Staughter [S] HACCP-14: Generic HACCP Model for Pork
- HACCP-15: Generic HACCP Model for Not Heat-Treated, Shelf-Stable Meat and Poultry Products [S]

Other HACCP Information

- The Hazard Analysis and Critical Con System (Video)
- HACCP Plant Implementation and Records

 Management, revised 2007 (DVD and Workbook)

 Ohio State University

 HACCP Self-Study Training Package (Video
- ____ HACCP Self-Study Training Package (Video and booklet) [S]
- Meeting the Requirements for Federal or State Meet Inspections: SSOP and HACCP Basics (DVD) Minnesota Department of Agriculture [S, H]
- Supporting Documentation Materials for HACCP Decisions, revised 2007 (Workbook) Ohio State University
- Process Validation Workshop (Three-tape video set and booklet) [S - booklet only]
- Control of Listeria monocytogenes in Small
 Meat and Poultry Establishments (DVD and
 booklet) Pannsylvania State University
 Control of Listeria monocytogeness in Retail
- Control of Listeria monocytogenes in Ratail
 Establishments (DVD and booklet) Pennsylvania
 State University
 Listeria Guidelines for Industry (Booklet)
- USDA

 Listeria monocytogenes FSIS Workshop
- (Video/Closed captioning)

 FSIS Listeria monocytogenes Workbook,
 Fall 2003 [S]
- Implementation of a Post-Packaging Heat
 Treatment to Reduce Listeria monocytogenes
 on Ready-to-Eat Meat Products for Very Small
 and Small Establishments (DVD and booklet)
- Pennsylvania State University

 E. coli Reassessment Information Package
 (Three documents)

 E. coli (157:H7 Directive Updates, Advancing

Public Health (DVD and FSIS Workbook)

- New Plant Orientation: Safe and Easy
 New Mexico State University (DVD) [S, N]
 Specified Risk Materials Identification,
- Removal and Disposal (DVD) NY State
 Department of Agriculture and Markets
 The ABCs of BSE: Preventing Bovine
- Spongiform Encephalopathy from Entering the U.S. Meat Supply (DVD and FSIS Workbook)
- Ethnic Foods: Meeting the Challenge (DVD)
 Georgia Food Safety Task Force
- Celebrating Safe Foods at Pow Wows (DVD)

 Montana State University
- Retail Meet and Poultry Training Modules (DVD) Minnesota Department of Agriculture [S]
- Food Safety Resources (Brochure, 2007) [S]

Food Defense Materials

- FSIS Safety and Security Guidelines for the Transportation and Distribution of Meat, Poultry, and Egg Products FSIS Security Guidelines for Food
- ____ FSIS Security Guidelines for Food Processors [S,C,K,V]
- Developing a Food Defense Plan for Meet and Poultry Slaughter and Processing Plants (Booklet) FSIS
- Food Defense: Security in a Foodservice Operation (DVD) South Dakota State University

KEY: Spanish [S], Chinese [C], Korean [K], Vietnamese [V], Navajo [N], Hmong [H].

If you are requesting the item in a non-English format, circle the desired language key.